

**Part Number: PT769-52000**

**NOTE:** Part number of this accessory may not be the same as the part number shown.

**Kit Contents**

Item #	Quantity Reqd.	Description
1	1	Front Passenger Side Mudguard
2	1	Front Driver Side Mudguard
3	1	Rear Passenger Side Mudguard
4	1	Rear Driver Side Mudguard
5	2	Hardware Kit
6	1	Instruction Sheet

**Hardware Bag Contents**

Item #	Quantity Reqd.	Description
1	8	#10 x 15 mm Screws (short)
2	4	#10 x 19 mm Screws (long)
3	2	#14 x 19 mm Screws (long)
4	6	#10 Spring Clips

**Additional Items Required For Installation**

Item #	Quantity Reqd.	Description
1		
2		
3		

**Conflicts**

Note: Ground effects

**Recommended Tools**

<b>Personal &amp; Vehicle Protection</b>	<b>Notes</b>
None	
<b>Special Tools</b>	<b>Notes</b>
None	
<b>Installation Tools</b>	<b>Notes</b>
Screwdriver	Phillips #2 & 3, Slot
Drill	Standard/Right Angle
Drill Bits	2.5 mm ( 3/32" ) 6 mm ( 1/4" )
Clean Cloth/Rag	
<b>Special Chemicals</b>	<b>Notes</b>
Cleaner	3M™ Prep Solvent-70
Alcohol/Water Mixture	

**General Applicability**

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**Recommended Sequence of Application**







Item #	Accessory
1	
2	
3	

\*Mandatory

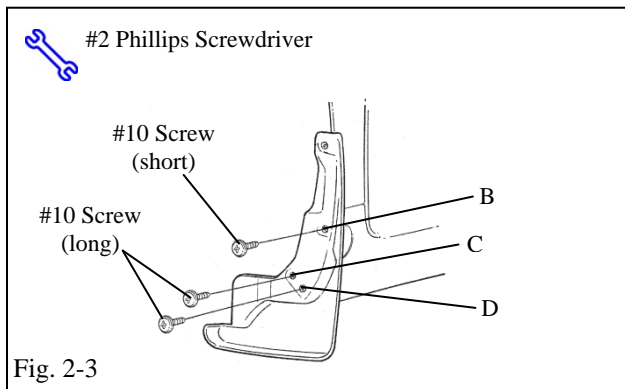
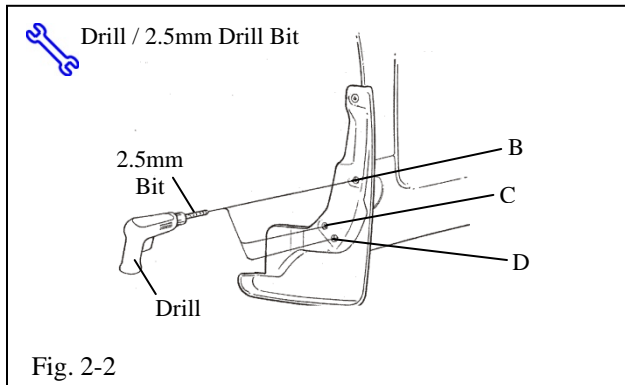
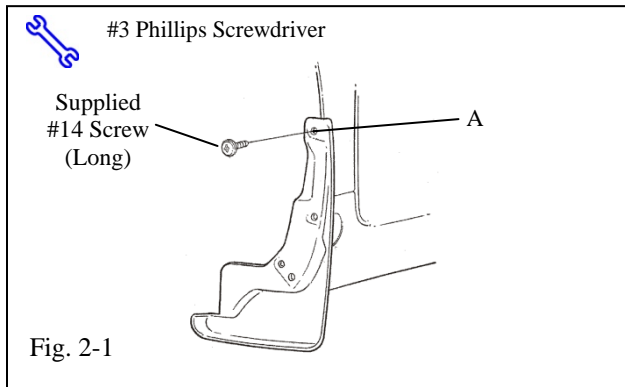
**Vehicle Service Parts** (may be required for reassembly)

Item #	Quantity Reqd.	Description
1		
2		
3		

**Legend**

	<b>STOP:</b> Damage to the vehicle may occur. Do not proceed until process has been complied with.
	<b>OPERATOR SAFETY:</b> Use caution to avoid risk of injury.
	<b>CAUTION:</b> A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.
	<b>TOOLS &amp; EQUIPMENT:</b> Used in Figures calls out the specific tools and equipment recommended for this process.
	<b>REVISION MARK:</b> This mark highlights a change in installation with respect to previous issue.
	<b>SAFETY TORQUE:</b> This mark indicates that torque is related to safety.

Care must be taken when installing this accessory to ensure damage does not occur to the vehicle.  
The installation of this accessory must follow all instructions and use supplied hardware to ensure an approved quality installation.



## 1. Clean Front Mounting Area



- (a) Clean and degrease front body panel use 3M™ Prep Solvent – 70 or alcohol and water mixture.
- (b) When cleaning with 3M™ Prep Solvent-70 follow the manufacturer's directions. Do not allow cleaner to air dry.

## 2. Installation of Front Mudguard



- (a) Mount mudguard on body panel and install supplied screw in location A while holding part up and into body panel. (Fig. 2-1)



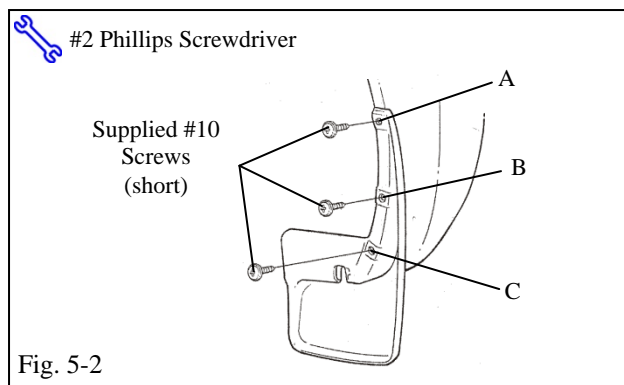
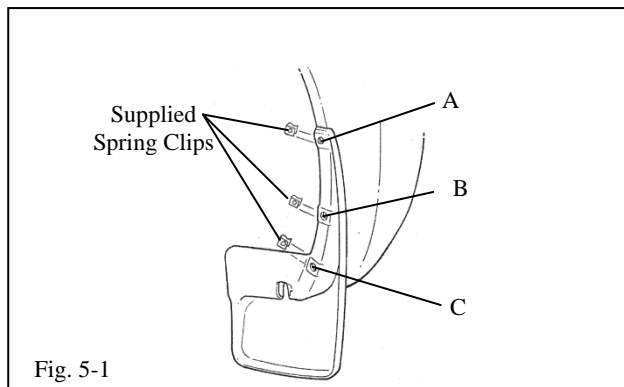
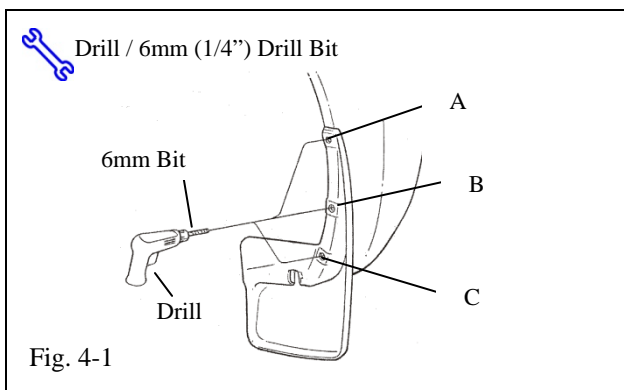
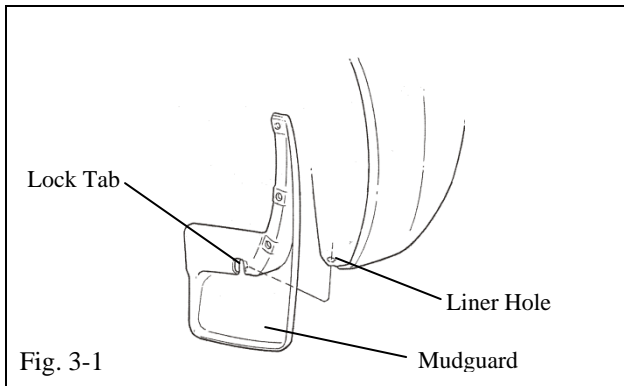
- (b) While holding part in position, drill 2.5mm (3/32") center pilot hole in locations B, C and D. (Fig. 2-2)




- (c) Install supplied 19mm (long) self tapping screw into location C and D while holding part up and into body panel. (Fig. 2-3) **Do Not Over Tighten.**

- (d) Install supplied 15mm (short) self tapping screw in location B while holding part into body panel. (Fig. 2-3) **Do Not Over Tighten.**



**NOTE:** For accessibility remove wheels or use a right angled drill.




### 3. Clean Rear Mounting Area

-  (a) Clean and degrease rear body panel where mudguard is to be located with a clean, dry lint free cloth and 3M™ Prep Solvent-70 or alcohol and water mixture.
- (b) When cleaning with 3M™ Prep Solvent-70 follow the manufacturer's directions. Do not allow cleaner to air dry.


### 4. Mount Hole Preparation

- (a) Mount mudguard and insert lock tabs into lower liner hole. (Fig. 3-1)
-  (b) Using part as a template, drill 6mm (1/4") holes in panel edge and liner at locations A, B and C while holding part up and into body panel. (Fig. 4-1)
-  (c) **IMPORTANT:** Make sure mudguard is seated in the correct position before drilling. If holes are too low, gapping will occur.

### 5. Installation of Spring Clips

-  (a) Install supplied spring clips over panel edge holes location A, B and C with turned up edge on inside of panel. (Fig. 5-1)

### 6. Installation of Mudguards

-  (a) While holding mudguard up and into body panel, install supplied 15mm (short) screws in location A, B and C. (Fig 6-1)
- (b) Repeat procedure for other side.

Checklist - these points **MUST** be checked to ensure a quality installation.

Check:

Look For:

Accessory Function Checks

Gaps between mudguards and body side

Excessive gaps greater than 1.0 mm.